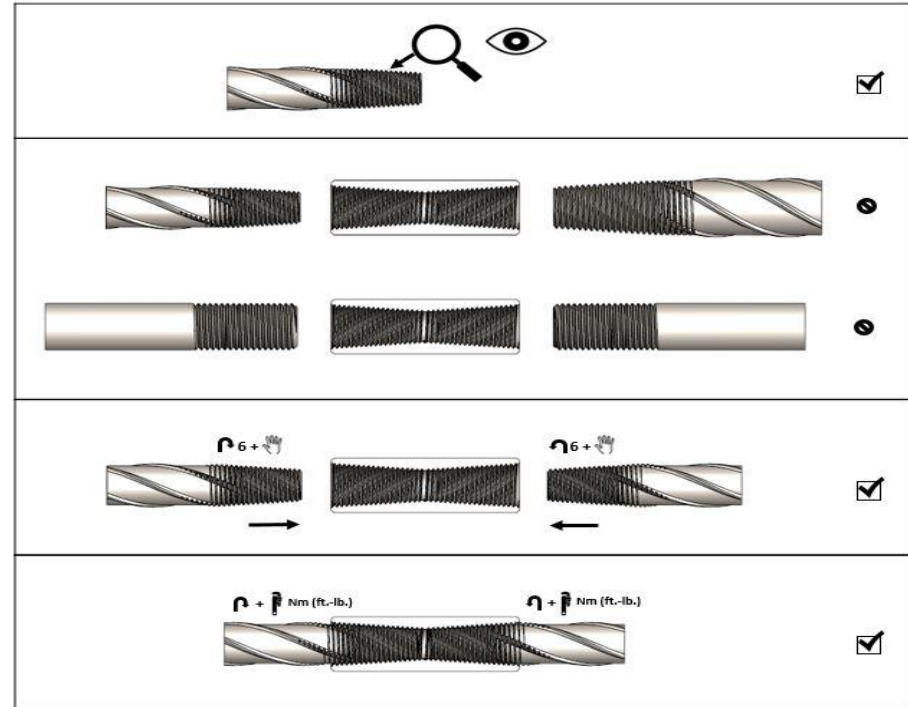


Installation Instructions - RHINO Coupler (ST Series, SS Series))



| Imperial | Metric | Canada | Nm | ft.-lb |
|----------|--------|--------|-----|--------|
| #4 | 12 | 10M | 40 | 30 |
| #5 | 16 | 15M | 120 | 90 |
| #6 | 20 | 20M | 180 | 130 |
| #7 | 22 | | 220 | 160 |
| #8 | 25 | 25M | 270 | 200 |
| #9 | 28 | 30M | 270 | 200 |
| #10 | 32 | | 300 | 200 |
| #11 | 36 | 35M | 300 | 200 |
| | 38 | | 350 | 200 |
| | 40 | | 350 | 200 |
| #14 | 43 | 45M | 350 | 200 |
| | 50 | | 350 | 200 |
| #18 | 57 | 55M | 350 | 200 |



NOTE :Couplers must be assembled with calibrated torque wrench. Torque wrench must be calibrated at least every 24 months (+/- 15%).

Warning:

All instructions must be completely followed to ensure proper and safe installation and performance.

The customer is responsible for: Conformance to all governing codes;The integrity of structures to which products are attached, including their capability of safely accepting the loads imposed as evaluated by a qualified engineer;Using appropriate industry standard hardware as noted

Safety Instructions:

All governing codes and regulations and those required by the job site must be observed.

Always use appropriate safety equipment such as eye protection, hard hat and gloves as appropriate to the application

RHINO products shall be installed and used only as indicated in RHINO's product instruction sheets and training materials. Instruction sheets are available at www.rhinoconnections.com and from your RHINO customer service representative. Improper installation, misuse, misapplication or other failure to completely follow RHINO's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.